

41. The form of claim 31 wherein said magnetic system comprises a disc of attracted material for mating with said magnetic assembly wherein the disc presents a planar circular face.
42. The form of claim 31 wherein said removable piece is selected from the group consisting of an arm, an upper arm, a lower arm, a hand, a leg, an upper leg, a lower leg, a foot, a head, a torso, a pelvis, and a shoulder cap.

#### REMARKS

Entry of these amendments is respectfully requested. The case as filed contained claims 1-30. Claims 31-42 have been added in the present Preliminary Amendment. The case now contains claims 1-42. No new matter has been added.

Claims 3, 25, and 27 have been amended to specify that the depth-of-pull is at least 200 gauss rather than at least 120 gauss. Support for these amendments is found at page 2, line 25.

Claim 15 has been amended to correct obvious typographical errors.

Claim 24 has been amended to remove the shoulder cap from the list of removable pieces.

Claim 30 has been amended to correct an obvious typographical error in line 1 and to insert the phrase --at a distance of about one inch— following “approximate alignment”. Support for this amendment is found at page 8, lines 6-13.

New claim 31 recites a form having a removable piece attached thereto by a magnetic system comprising:

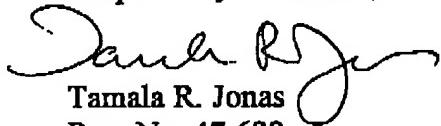
- (a) a cup magnetic assembly comprising a circular cup serving as a pole piece, said magnetic assembly being positioned on said form or said removable piece; and
- (b) an attracted material positioned on the other of said form or said removable piece so as to mate with said magnetic assembly.

Claim 31 is supported at page 5, lines 10-11.

Claims 32-42 depend from claim 31. Claim 32 is supported at page 3, line 30 through page 4, line 1. Claims 33-35 recite limitations previously recited in claims 5-7. Claim 36 recites the limitation of amended claim 3. Claims 37-42 recite limitations previously recited in claims 9, 11-13, 17 and original claim 24.

Conclusion

None of the amendments represent the addition of new matter. It is believed that a fee of \$141 is due with this submission for the addition of one independent claim and eleven dependent claims. Please deduct this amount and any other appropriate fee from Deposit Account No. 07-1969.

Respectfully submitted,  
  
Tamala R. Jonas  
Reg. No. 47,688

GREENLEE, WINNER AND SULLIVAN  
5370 Manhattan Circle, Suite 201  
Boulder, CO 80303  
Phone: 303-499-8080  
Fax: 303-499-8089

## MARKED UP VERSION OF AMENDMENTS S/N 09/771,431

3. The form of claim 1 wherein said magnetic assembly has a depth-of-pull of at least about [120] 200 gauss at a distance of one inch.
15. The form of [8] claim 8 wherein said circular cup comprises at [last] least one flange attached [to] thereto for embedding into the material of said form.
24. The form of claim 1 wherein said removable piece is selected from the group consisting of an arm, an upper arm, a lower arm, a hand, a leg, an upper leg, a lower leg, a foot, a head, a torso, and a pelvis[, and a shoulder cap].
25. A removable piece for a form comprising a magnetic assembly having a depth-of-pull of at least about [120] 200 gauss at a distance of one inch, positioned for mating with an attracted material on said form.
27. A form comprising a magnetic assembly having a depth-of-pull of at least about [120] 200 gauss at a distance of one inch, positioned for mating with an attracted material on a removable piece for attachment to said form.
30. A method for attaching a removable piece to a form [or] comprising placing a magnetic attachment system contained in the removable piece and/or form in approximate alignment at a distance of about one inch, and allowing magnetic force to complete the mating